

Work Order ID 57009

March 16, 2010 2:50:31 PM

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PRELIMINARY ISSUE

Item ID: D4060-3

Accept

Revision ID:

Item Name: Ski Clamp, Bottom

Start Date: 3/16/10

Start Qty: 12.00

Required Date: 3/22/10

Req'd Qty: 12.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4060

PA1

0.00

0.00

0.00

0.00

Memo

Issue P/O:

Manufacture as per Dwg D4060

Supplier: G.F.I

Certificate of conformity is required

Receive & Inspect for Damage & Mat'l Certs

Memo

10-3-18

10-3-18

110


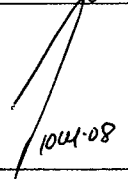
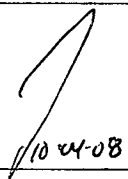
Packaging

Packaging

QC2

QC8 - 8/10/12/13
to Phenol only

P102

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
10/3/15	# 45	Form Per Day.		10/03/20	12	 10-04-08	 10-04-08

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 57009

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Item ID: D4060-3

Accept

Setup Start

Revision ID:

Stop

Item Name: Ski Clamp, Bottom

Start Date: 3/16/10 Start Qty: 12.00

Cust Item ID:

Required Date: 3/22/10 Req'd Qty: 12.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC6- Inspect dimensions to drawing

0.00

QC APPROVAL

12

1004-08

QC

Memo

0.00

Quality Control

130

Identify as per dwg & Stock Location:

0.00

Packaging

Memo

0.00

Packaging

10/6/8 (12)

140

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

10/6/08

POSITIVE REGAL

EFFECTIVE 10-3-06

RELEASED

DATE

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 57009



Parent Item: D4060-3



Parent Item Name: Ski Clamp, Bottom

Start Date: 3/16/10

Required Date: 3/22/10

Comments: IPP Rev:A new issue DD 10.02.16 verified by:EC

Start Qty: 12.00

Required Qty: 12.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304S14GA		Purchased	No				sf	146.8881	0.6000	1.2		



304SS sheet .080

KB 10-3-18

Warehouse
Location

Loc Qty

Loc Code

(4)

Main Warehouse

MAT

146.8881

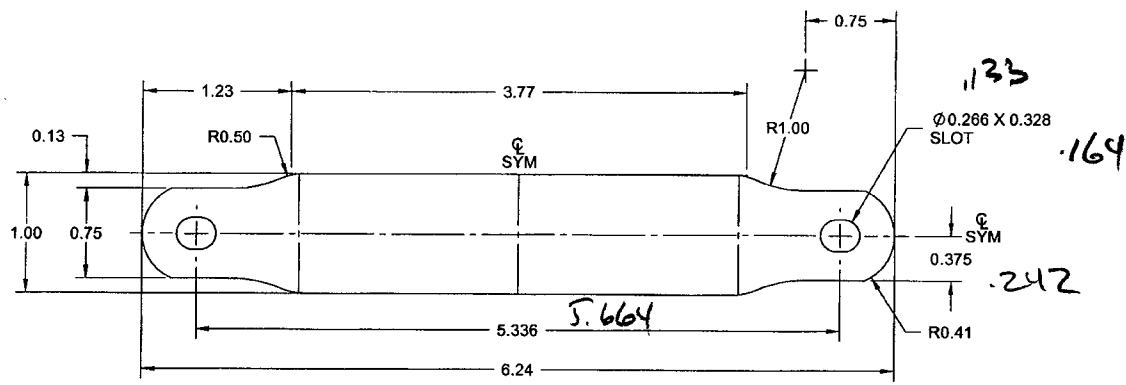
110993Q

1.5881

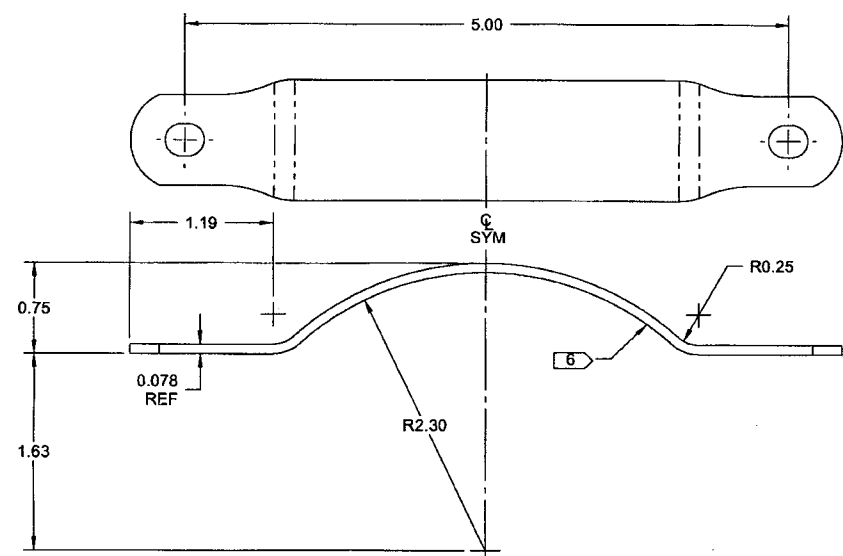
113295

145.3

113295

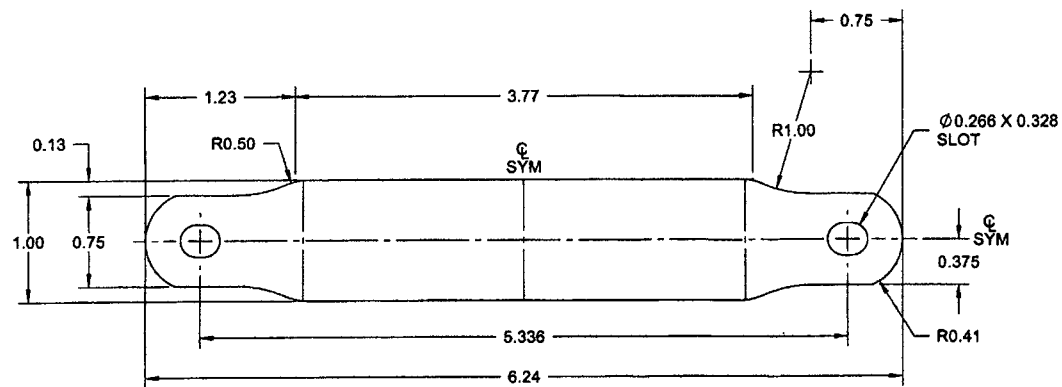


D4060-3F 412 SKI CLAMP, BOTTOM FLAT PATTERN



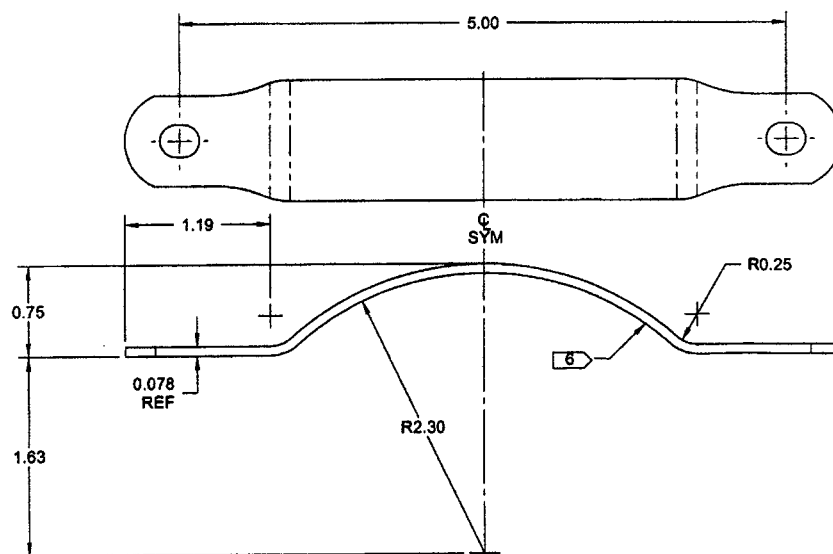
D4060-3 412 SKI CLAMP, BOTTOM
MAKE FROM D4061-3F

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. PA1
MFG. APPR.		D4060	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		412 SKI CLAMP	NTS
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D4060-3F 412 SKI CLAMP, BOTTOM FLAT PATTERN

W/O 57009



D4060-3 412 SKI CLAMP, BOTTOM
MAKE FROM D4060-3F

RELEASED
2010-04-07

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
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DE APPR.		412 SKI CLAMP	NTS
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